Safety Data Sheet
acc. to OSHA HCS

Date of issue: 11/19/2025 Revision date 11/19/2025

*
1 Identification

· **Product identifier**

· **Trade name: (±)-Limonene**
· **Synonym**
DL-Limonene
NSC 844
1-methyl-4-(1-methylethenyl)-cyclohexene
NSC 21446
(±)-Dipentene
· **CAS Number:**
138-86-3
· **Other means of identification**

· **Article number:** 25773
· **EC number:**
205-341-0
· **Index number:**
601-029-00-7
· **Application of the substance / the mixture**
This product is for research use - Not for human or veterinary diagnostic or therapeutic use.

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Cayman Chemical Co.
1180 E. Ellsworth Rd.
Ann Arbor, MI 48108
USA

· **Information department:** Product safety department
· **Emergency telephone number:**
During normal opening times: +1 (734) 971-3335
US/CANADA: 800-424-9300
Outside US/CANADA: 703-741-5970

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2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flammable liquids 3 H226 Flammable liquid and vapor.

GHS08 Health hazard

Aspiration hazard 1 H304 May be fatal if swallowed and enters airways.

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GHS09 Environment

Aquatic Acute 1	H400 Very toxic to aquatic life.
Aquatic Chronic 1	H410 Very toxic to aquatic life with long lasting effects.

GHS07

Skin irritation 2	H315 Causes skin irritation.
Eye irritation 2A	H319 Causes serious eye irritation.
Sensitization - skin 1	H317 May cause an allergic skin reaction.

· **Label elements**
· **GHS label elements**
The substance is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07 GHS08 GHS09

· **Signal word** Danger
· **Hazard statements**
H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H304 May be fatal if swallowed and enters airways.
H410 Very toxic to aquatic life with long lasting effects.
· **Precautionary statements**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground / bond container and receiving equipment.
P241	Use explosion-proof [electrical/ventilating/lighting] equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P264	Wash thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P321	Specific treatment (see on this label).
P331	Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362+P364	Take off contaminated clothing and wash it before reuse.

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P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use CO2, powder or water spray to extinguish.
P391	Collect spillage.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Information pertaining to particular dangers for man and environment:**
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 2
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

Health = 2
Fire = 2
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Classification according to (d)(1)(ii) of § 1910.1200**
The SDS issuer does not object to the classifications provided by importers or manufacturers of precursor products.
· **Hazards not otherwise classified**
There are no adverse physical or health effects known that are not covered by the hazard classes of the Hazard Communications Standard.

3 Composition/information on ingredients

· **Chemical characterization: Substances**
· **CAS No. Description**
138-86-3 (±)-Limonene
· **Identification number(s)**
· **EC number:** 205-341-0
· **Index number:** 601-029-00-7

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4 First-aid measures

· **Description of first aid measures**
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.

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· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards arising from the substance or mixture** No further relevant information available.
· **Advice for firefighters**
· **Protective equipment:** No special measures required.

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6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **Protective Action Criteria for Chemicals**
· **PAC-1:** Substance is not listed.
· **PAC-2:** Substance is not listed.
· **PAC-3:** Substance is not listed.
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**
No special precautions are necessary if used correctly.
Avoid breathing dust/fume/gas/mist/vapours/spray.
Avoid prolonged or repeated exposure.
Keep away from sources of ignition.
Take precautionary measures against static discharge.re.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:** Store in accordance with information listed on the product insert.
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:** Keep receptacle tightly sealed.

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· **Specific end use(s)** No further relevant information available.

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8 Exposure controls/personal protection

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**	
138-86-3 (±)-Limonene	
WEEL	Long-term value: 30 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· **Breathing equipment:** Not required.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

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9 Physical and chemical properties

· **Information on basic physical and chemical properties**
· **General Information**

· **Physical state**	Liquid
· **Color:**	Not determined.
· **Odor:**	Characteristic
· **Structural Formula**	C10H16
· **Molecular Weight**	136.2 g/mol

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· **Storage Buffer**	
· **Odor threshold:**	Not determined.
· **Formulation**	
· **Melting point/Melting range:**	-95.5 °C (-139.9 °F)
· **Boiling point/Boiling range:**	176 °C (348.8 °F)
· **Flammability:**	Flammable.
· **Explosion limits:**	
· **Lower:**	Not determined.
· **Upper:**	Not determined.
· **Flash point:**	45 °C (113 °F)
· **Decomposition temperature:**	Not determined.
· **pH-value:**	Not determined.
· **Viscosity:**	
· **Kinematic:**	Not determined.
· **SOLUBILITY**	Chloroform: Slightly Soluble
· **Dynamic:**	Not determined.
· **Solubility in / Miscibility with**	
· **Water:**	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Vapor pressure:**	0 hPa
· **Vapor pressure:**	
· **Density at 20 °C (68 °F):**	0.8402 g/cm³ (7.01147 lbs/gal)
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Particle characteristics**	Not applicable.

· **Other information**	
· **Appearance:**	
· **Form:**	oil
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Not determined.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· **Change in condition**	
· **Evaporation rate**	Not determined.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** strong oxidizing agents
· **Hazardous decomposition products:** carbon dioxide, carbon monoxide

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11 Toxicological information

· **RTECS Number** OS8100000

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· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
Oral	LD50	5,300 mg/kg (rat)
	LD50	5,550 µL/kg (mouse)
Inhalative	LC50	67,500 mg/m³ (mouse)
	Intraperitoneal TDLO	5 mg/kg (mouse)

· **Primary irritant effect:**
· **on the skin:** Irritant to skin and mucous membranes.
· **on the eye:** Irritating effect.
· **Sensitization:** Sensitization possible through skin contact.
· **Additional toxicological information:**
· **Interactive effects** No interactive effects between components are known.

· **Carcinogenic categories**
· **IARC (International Agency for Research on Cancer)** Substance is not listed.
· **NTP (National Toxicology Program)** Substance is not listed.
· **OSHA-Ca (Occupational Safety & Health Administration)** Substance is not listed.
· **Alternative sources for toxicological information**
No non-standard sources for toxicological information where used.

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12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects**
· **Remark:** Very toxic for fish
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (Assessment by list): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Very toxic for aquatic organisms

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made according to official regulations.

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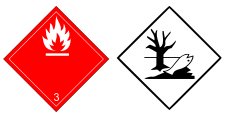
14 Transport information

· **UN-Number**	
· **DOT, IMDG, IATA**	UN1993
· **UN proper shipping name**	
· **DOT**	Flammable liquids, n.o.s. ((±)-Limonene)
· **IMDG**	FLAMMABLE LIQUID, N.O.S. ((±)-Limonene)
· **IATA**	Flammable liquid, n.o.s. ((±)-Limonene)
· **Transport hazard class(es)**	
· **DOT**	

· **Class**	3 Flammable liquids
· **Label**	3
· **IMDG**	



· **Class**	3 Flammable liquids
· **Label**	3
· **IATA**	

· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, IMDG, IATA**	III
· **Environmental hazards:**	Environmentally hazardous substance, liquid
· **Marine pollutant:**	Symbol (fish and tree)
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **DOT**	
· **Quantity limitations**	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L

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· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **IATA**	
· **Remarks:**	When sold in quantities of less than or equal to 1 mL, or 1 g, with an Excepted Quantity Code of E1, E2, E4, or E5, this item meets the De Minimis Quantities exemption, per IATA 2.6.10. Therefore packaging does not have to be labeled as Dangerous Goods/Excepted Quantity.
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E
· **Stowage Category**	A
· **UN "Model Regulation":**	UN 1993 FLAMMABLE LIQUID, N.O.S. ((±)-LIMONENE), 3, III, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
· **Sara**
· **Section 355 (extremely hazardous substances):** Substance is not listed.
· **Section 313 (Specific toxic chemical listings):** Substance is not listed.
· **TSCA (Toxic Substances Control Act):** ACTIVE
· **Hazardous Air Pollutants** Substance is not listed.
· **Chemicals known to cause cancer:** Substance is not listed.
· **Chemicals known to cause reproductive toxicity for females:** Substance is not listed.
· **Chemicals known to cause reproductive toxicity for males:** Substance is not listed.
· **Chemicals known to cause developmental toxicity:** Substance is not listed.

· **Carcinogenic categories**
· **EPA (Environmental Protection Agency)** Substance is not listed.
· **TLV (Threshold Limit Value)** Substance is not listed.
· **NIOSH-Ca (National Institute for Occupational Safety and Health)** Substance is not listed.
· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

All chemicals may pose unknown hazards and should be used with caution. This SDS applies only to the material as packaged. If this product is combined with other materials, deteriorates, or becomes contaminated, it may pose hazards not mentioned in this SDS. Cayman Chemical Company assumes no responsibility for incidental or consequential damages, including lost profits, arising from the use of these data. It shall be the user's responsibility to develop proper methods of handling and personal protection based on the actual conditions of use. While this SDS is based on technical data judged to be reliable, Cayman Chemical Company assumes no responsibility for the completeness or accuracy of the information contained herein.

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· **Department issuing SDS:** Environment protection department.
· **Contact:** -
· **Date of previous version** 09/13/2022
· **Date of preparation** 11/19/2025
· **Abbreviations and acronyms:**
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flammable liquids 3: Flammable liquids – Category 3
Skin irritation 2: Skin corrosion/irritation – Category 2
Eye irritation 2A: Serious eye damage/eye irritation – Category 2A
Sensitization - skin 1: Skin sensitisation – Category 1
Aspiration hazard 1: Aspiration hazard – Category 1
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
· *** Data compared to the previous version altered.**