



Safety Data Sheet acc. to OSHA HCS

Printing date 04/11/2022

Revision date 04/11/2022

1 Identification

- **Product identifier**
- **Trade name: (+)-Limonene**
- **Article number:** 21719
- **CAS Number:**
5989-27-5
- **EC number:**
227-813-5
- **Index number:**
601-029-00-7
- **Application of the substance / the mixture**
This product is for research use - Not for human or veterinary diagnostic or therapeutic use.
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Cayman Chemical Co.
1180 E. Ellsworth Rd.
Ann Arbor, MI 48108
USA
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (734) 971-3335
US/CANADA: 800-424-9300
Outside US/CANADA: 703-741-5970

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS09 Environment

Aquatic Acute 1 H400 Very toxic to aquatic life.
Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.

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GHS07

Skin Irrit. 2 H315 Causes skin irritation.
 Skin Sens. 1 H317 May cause an allergic skin reaction.

· **Label elements**

· **GHS label elements**

The substance is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07 GHS09

· **Signal word** Warning

· **Hazard-determining components of labeling:**

(+)-Limonene

· **Hazard statements**

H226 Flammable liquid and vapor.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ventilating/lighting/equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P264 Wash thoroughly after handling.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P321 Specific treatment (see on this label).
 P363 Wash contaminated clothing before reuse.
 P370+P378 In case of fire: Use CO₂, powder or water spray to extinguish.
 P391 Collect spillage.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1
 Fire = 2
 Reactivity = 0

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- **HMIS-ratings (scale 0 - 4)**

HEALTH	1	Health = 1
FIRE	2	Fire = 2
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Substances**
- **CAS No. Description**
5989-27-5 (+)-Limonene
- **Identification number(s)**
- **EC number:** 227-813-5
- **Index number:** 601-029-00-7

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
May cause anemia, cough, CNS depression, drowsiness, headache, heart damage, lassitude (weakness, exhaustion), liver damage, narcosis, reproductive effects, teratogenic effects.
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.

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- **Environmental precautions:**
 - Do not allow product to reach sewage system or any water course.
 - Inform respective authorities in case of seepage into water course or sewage system.
 - Dilute with plenty of water.
 - Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 - Dispose contaminated material as waste according to item 13.
 - Ensure adequate ventilation.
- **Reference to other sections**
 - See Section 7 for information on safe handling.
 - See Section 8 for information on personal protection equipment.
 - See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

15 ppm

· **PAC-2:**

67 ppm

· **PAC-3:**

170 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 - Ensure good ventilation/exhaustion at the workplace.
 - Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
 - Keep ignition sources away - Do not smoke.
 - Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:** Store in accordance with information listed on the product insert.
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:** Not required.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 - Keep away from foodstuffs, beverages and feed.
 - Immediately remove all soiled and contaminated clothing.
 - Wash hands before breaks and at the end of work.

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Avoid contact with the skin.
Avoid contact with the eyes and skin.

- **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	neat oil
Color:	Colorless
Odor:	Characteristic
Structural Formula	C ₁₀ H ₁₆
Molecular Weight	136.2 g/mol
Odor threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range:	-74.3 °C (-101.7 °F)
Boiling point/Boiling range:	176 °C (348.8 °F)

- **Flash point:** 48 °C (118.4 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 255 °C (491 °F)

- **Decomposition temperature:** Not determined.

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· Auto igniting:	Not determined.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Explosion limits:	
Lower:	0.7 Vol %
Upper:	6.1 Vol %
· Vapor pressure at 20 °C (68 °F):	2.3 hPa (1.7 mm Hg)
· Density at 20 °C (68 °F):	0.848 g/cm ³ (7.07656 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
SOLUBILITY	DMF: 20 mg/ml; DMSO: 20 mg/ml; Ethanol: 20 mg/ml; Ethanol:PBS (pH 7.2)(1:2): 0.33 mg/ml
Organic solvents:	100.0 %
VOC content:	100.00 % 848.0 g/l / 7.08 lb/gal
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** strong oxidizing agents
- **Hazardous decomposition products:** carbon dioxide, carbon monoxide

11 Toxicological information

- **RTECS Number** OS8100000
- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:

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Oral	LD50	4,400 mg/kg (rat)
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- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** No irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

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- **NTP (National Toxicology Program)**

Substance is not listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

Substance is not listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Very toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 3 (Assessment by list): extremely hazardous for water
Do not allow product to reach ground water, water course or sewage system, even in small quantities.
Danger to drinking water if even extremely small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Very toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

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14 Transport information

<ul style="list-style-type: none"> · UN-Number · DOT, IMDG, IATA 	UN1993
<ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG · IATA 	Flammable liquids, n.o.s. ((+)-Limonene) FLAMMABLE LIQUID, N.O.S. ((+)-Limonene), MARINE POLLUTANT Flammable liquid, n.o.s. ((+)-Limonene)
<ul style="list-style-type: none"> · Transport hazard class(es) · DOT 	<div style="display: flex; align-items: center; gap: 10px;"> </div>
<ul style="list-style-type: none"> · Class · Label 	3 Flammable liquids 3
<ul style="list-style-type: none"> · IMDG 	<div style="display: flex; align-items: center; gap: 10px;"> </div>
<ul style="list-style-type: none"> · Class · Label 	3 Flammable liquids 3
<ul style="list-style-type: none"> · IATA 	<div style="display: flex; align-items: center; gap: 10px;"> </div>
<ul style="list-style-type: none"> · Class · Label 	3 Flammable liquids 3
<ul style="list-style-type: none"> · Packing group · DOT, IMDG, IATA 	III
<ul style="list-style-type: none"> · Environmental hazards: · Marine pollutant: 	Product contains environmentally hazardous substances: (+)-Limonene Yes (DOT) Symbol (fish and tree)
<ul style="list-style-type: none"> · Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Stowage Category 	Warning: Flammable liquids 30 F-E, <u>S</u> -E A
<ul style="list-style-type: none"> · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code 	Not applicable.

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· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· Remarks:	Special marking with the symbol (fish and tree).
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IATA	
· Remarks:	When sold in quantities of less than or equal to 1 mL, or 1 g, with an Excepted Quantity Code of E1, E2, E4, or E5, this item meets the De Minimis Quantities exemption, per IATA 2.6.10. Therefore packaging does not have to be labeled as Dangerous Goods/Excepted Quantity.
· UN "Model Regulation":	UN 1993 FLAMMABLE LIQUID, N.O.S. ((+)-LIMONENE), 3, III, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

- **Sara**

- **Section 355 (extremely hazardous substances):**

Substance is not listed.

- **Section 313 (Specific toxic chemical listings):**

Substance is not listed.

- **TSCA (Toxic Substances Control Act):**

ACTIVE

- **Hazardous Air Pollutants**

Substance is not listed.

- **Proposition 65**

- **Chemicals known to cause cancer:**

Substance is not listed.

- **Chemicals known to cause reproductive toxicity for females:**

Substance is not listed.

- **Chemicals known to cause reproductive toxicity for males:**

Substance is not listed.

- **Chemicals known to cause developmental toxicity:**

Substance is not listed.

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- **Carcinogenic categories**

- **EPA (Environmental Protection Agency)**

Substance is not listed.

- **TLV (Threshold Limit Value)**

Substance is not listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

Substance is not listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

All chemicals may pose unknown hazards and should be used with caution. This SDS applies only to the material as packaged. If this product is combined with other materials, deteriorates, or becomes contaminated, it may pose hazards not mentioned in this SDS. Cayman Chemical Company assumes no responsibility for incidental or consequential damages, including lost profits, arising from the use of these data. It shall be the user's responsibility to develop proper methods of handling and personal protection based on the actual conditions of use. While this SDS is based on technical data judged to be reliable, Cayman Chemical Company assumes no responsibility for the completeness or accuracy of the information contained herein.

- **Department issuing SDS:** Environment protection department.

- **Contact:** -

- **Date of preparation / last revision** 04/11/2022 / -

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1